

## Half Bridge IGBT Module

### DESCRIPTION :

- 1200V Trench / Field Stop Technology
- Low Switching Power Loss
- Positive Temperature Coefficient

### TYPICAL APPLICATIONS :

- Variable-frequency Drive
- Servo
- UPS
- Inverter



$V_{CES} = 1200V$ ,  $I_{C\ nom} = 600A$  /  $I_{CRM} = 1200A$

## IGBT, Inverter

### MAXIMUM RATINGS

Characteristic	Condition	Symbol	Value	Unit
Collector- Emitter Voltage	$T_{vj} = 25^{\circ}C$	$V_{CES}$	1200	V
Continuous DC collector current	$T_c = 100^{\circ}C$ , $T_{vj\ max} = 175^{\circ}C$	$I_{C\ nom}$	600	A
Repetitive peak collector current	$t_p = 1\ ms$	$I_{CRM}$	1200	A
Gate emitter voltage		$V_{GE}$	$\pm 20$	V

### ELECTRICAL CHARATERISTICS

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Collector-Emitter saturation voltage $V_{GE} = 15V$ , $I_C = 600A$ $T_{vj} = 25^{\circ}C$ $V_{GE} = 15V$ , $I_C = 600A$ $T_{vj} = 125^{\circ}C$ $V_{GE} = 15V$ , $I_C = 600A$ $T_{vj} = 150^{\circ}C$	$V_{CE(SAT)}$		1.78 2.07 2.13	2.10	V
Gate-Emitter threshold voltage $I_C = 23mA$ , $V_{GE} = V_{CE}$ $T_{vj} = 25^{\circ}C$	$V_{GE(th)}$	5.2	5.8	6.4	V
Gate charge $V_{GE} = -15\ V \dots +15\ V$	$Q_G$		5.55		$\mu C$
Internal gate resistor	$R_{Gint}$		1.34		$\Omega$
Input capacitance $f = 1\ MHz$ , $V_{CE} = 25V$ , $V_{GE} = 0V$ $T_{vj} = 25^{\circ}C$	$C_{ies}$		47.07		nF

**M600R12D6F**

Reverse transfer capacitance $f=1\text{ MHz}$ , $V_{CE}=25\text{V}$ , $V_{GE}=0\text{V}$ $T_{vj}=25^\circ\text{C}$	$C_{res}$		2.20		nF
Collector-emitter cut-off current $V_{CE}=1200\text{V}$ , $V_{GE}=0\text{V}$ $T_{vj}=25^\circ\text{C}$	$I_{CES}$			2	mA
Gate-emitter leakage current $V_{CE}=0\text{V}$ , $V_{GE}=20\text{V}$ $T_{vj}=25^\circ\text{C}$	$I_{GES}$			200	nA
Turn-on delay time $I_C=600\text{A}$ , $V_{CE}=600\text{V}$ $T_{vj}=25^\circ\text{C}$ $V_{GE}=\pm 15\text{V}$ , $R_G=1.5\Omega$ $T_{vj}=125^\circ\text{C}$ (inductive load) $T_{vj}=150^\circ\text{C}$	$t_{d(ON)}$		201 238 248		ns
Rise time $I_C=600\text{A}$ , $V_{CE}=600\text{V}$ $T_{vj}=25^\circ\text{C}$ $V_{GE}=\pm 15\text{V}$ , $R_G=1.5\Omega$ $T_{vj}=125^\circ\text{C}$ (inductive load) $T_{vj}=150^\circ\text{C}$	$t_r$		194 200 202		ns
Turn-off delay time $I_C=600\text{A}$ , $V_{CE}=600\text{V}$ $T_{vj}=25^\circ\text{C}$ $V_{GE}=\pm 15\text{V}$ , $R_G=1.5\Omega$ $T_{vj}=125^\circ\text{C}$ (inductive load) $T_{vj}=150^\circ\text{C}$	$t_{d(OFF)}$		582 647 697		ns
Fall time $I_C=600\text{A}$ , $V_{CE}=600\text{V}$ $T_{vj}=25^\circ\text{C}$ $V_{GE}=\pm 15\text{V}$ , $R_G=1.5\Omega$ $T_{vj}=125^\circ\text{C}$ (inductive load) $T_{vj}=150^\circ\text{C}$	$t_f$		105 138 173		ns
Turn-on energy loss per pulse $I_C=600\text{A}$ , $V_{CE}=600\text{V}$ , $V_{GE}=\pm 15\text{V}$ $T_{vj}=25^\circ\text{C}$ $di/dt = 2379\text{A}/\mu\text{s}$ ( $T_{vj}=150^\circ\text{C}$ ), $R_G=1.5\Omega$ $T_{vj}=125^\circ\text{C}$ (inductive load) $T_{vj}=150^\circ\text{C}$	$E_{(ON)}$		93.35 119.5 130.1		mJ
Turn-off energy loss per pulse $I_C=600\text{A}$ , $V_{CE}=600\text{V}$ , $V_{GE}=\pm 15\text{V}$ $T_{vj}=25^\circ\text{C}$ $dv/dt = 3121\text{V}/\mu\text{s}$ ( $T_{vj}=150^\circ\text{C}$ ), $R_G=1.5\Omega$ $T_{vj}=125^\circ\text{C}$ (inductive load) $T_{vj}=150^\circ\text{C}$	$E_{(OFF)}$		61.57 71.01 76.53		mJ
Short circuit (SC) data $V_{GE} \leq 15\text{V}$ , $V_{CE}=800\text{V}$ $V_{CEmax}=V_{CES}-L_{SCE} \cdot di/dt$ $t_p \leq 10\mu\text{s}$ , $T_{vj}=150^\circ\text{C}$	$I_{SC}$		3000		A
Temperature under switching conditions	$T_{vj op}$	-40		150	$^\circ\text{C}$

**Diode, Inverter**

**MAXIMUM RATINGS**

Characteristic	Condition	Symbol	Value	Unit
Repetitive peak reverse voltage	Tvj=25°C	V <sub>RRM</sub>	1200	V
Continuous DC forward current		I <sub>F</sub>	600	A
Repetitive peak forward current	t <sub>p</sub> =1ms	I <sub>FRM</sub>	1200	A

**ELECTRICAL CHARATERISTICS**

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Forward voltage IF=600A, VGE=0 V Tvj=25°C IF=600A, VGE=0 V Tvj=125°C IF=600A, VGE=0 V Tvj=150°C	V <sub>F</sub>		2.44 2.55 2.50	2.70	V
Peak reverse recovery current IF=600 A, Tvj=25°C -diF/dt =2417A/μs(Tvj=150°C) Tvj=125°C VR=600 V ,VGE= -15 V Tvj=150°C	I <sub>RM</sub>		144 208 240		A
Recovered charge IF=600 A, Tvj=25°C -diF/dt =2417A/μs(Tvj=150°C) Tvj=125°C VR=600 V ,VGE= -15 V Tvj=150°C	Q <sub>r</sub>		19.70 51.44 63.30		uC
Reverse recovered energy IF=600 A, Tvj=25°C -diF/dt =2417A/μs(Tvj=150°C) Tvj=125°C VR=600 V ,VGE= -15 V Tvj=150°C	E <sub>rec</sub>		4.79 14.37 17.93		mJ
Temperature under switching conditions	Tvj op	-40		150	°C

**Negative temperature coefficient Thermistor (NTC-Thermistor)**

**ELECTRICAL CHARATERISTICS**

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Rated resistances Tc=25°C, ±5%	R <sub>25</sub>		5		kΩ
B-value ±2%	B <sub>25/50</sub>		3375		K

**Module**

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Isolation test voltage RMS, f=50Hz, t=1min	$V_{ISOL}$		2500		V
Internal isolation			$AL_2O_3$		
Storage temperature	$T_{STG}$	-40		125	°C
Mounting torque for modul mounting	M	3		6	Nm
Weight	W		343		g

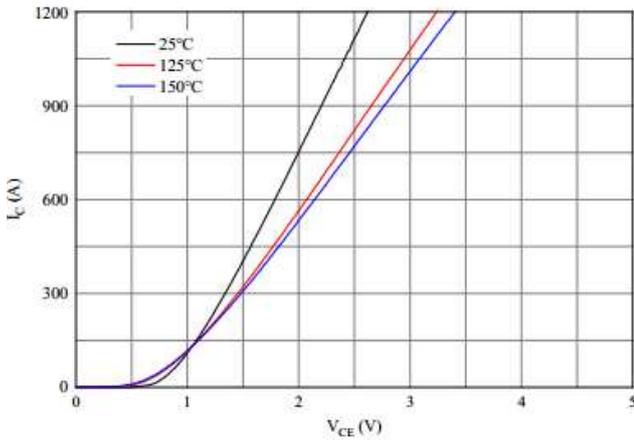


Figure 1. Typical output characteristics (VGE=15V)

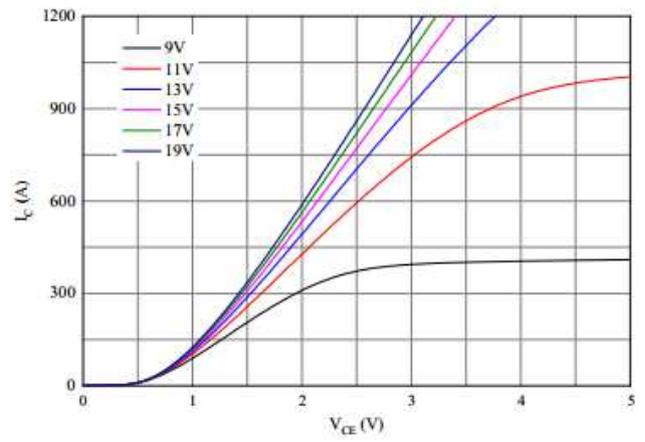


Figure 2. Typical output characteristics (Tvj=150°C)

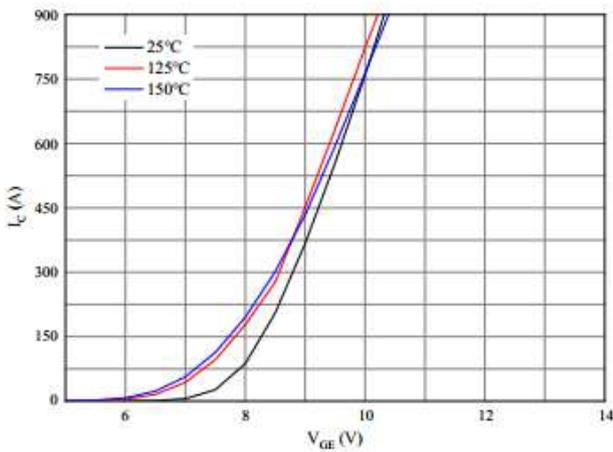


Figure 3. Typical transfer characteristic (VCE=20V)

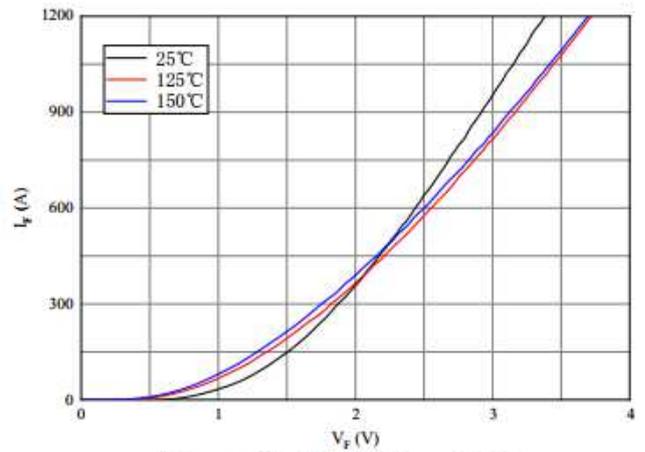


Figure 4. Forward characteristic of Diode

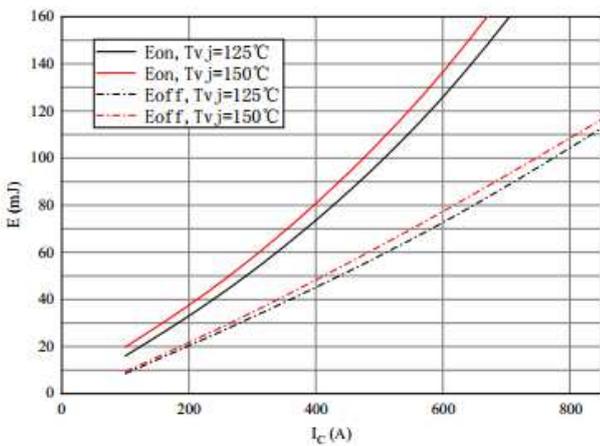


Figure 5. Switching losses of IGBT  
VGE=± 15V, RGon=1.5Ω, RGoff=1.5Ω, VCE=600V

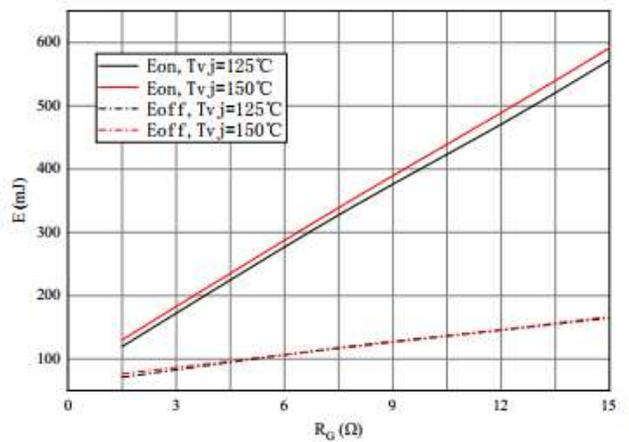


Figure 6. Switching losses of IGBT  
VGE=± 15V, IC=600A, VCE=600V

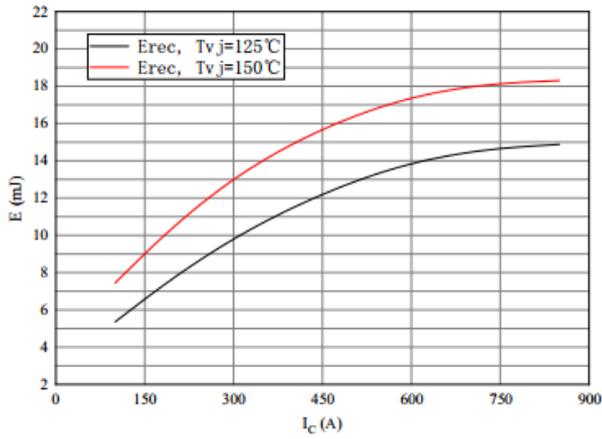


Figure 7. Switching losses of Diode  
 $R_{Gon}=1.5\Omega$ ,  $V_{CE}=600V$

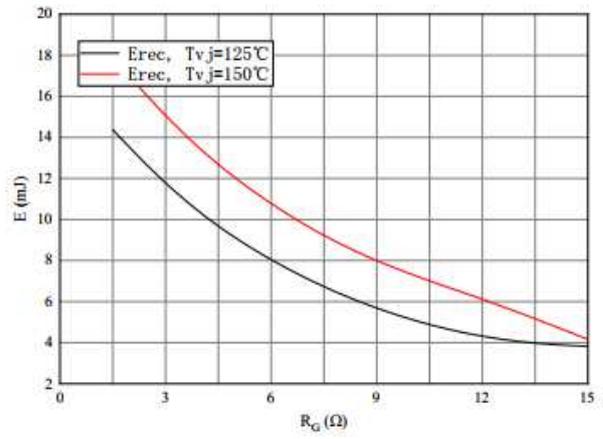


Figure 8. Switching losses of Diode  
 $I_F=600A$ ,  $V_{CE}=600V$

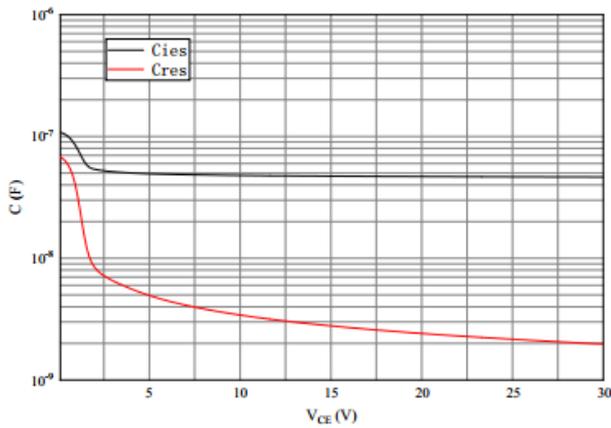


Figure 9. Capacitance characteristic

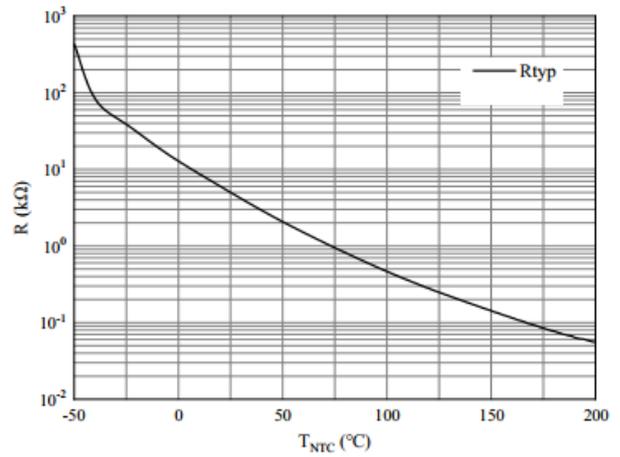
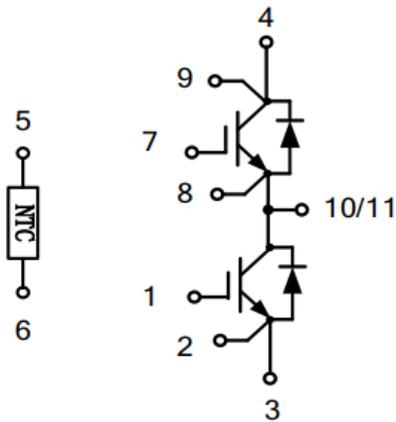
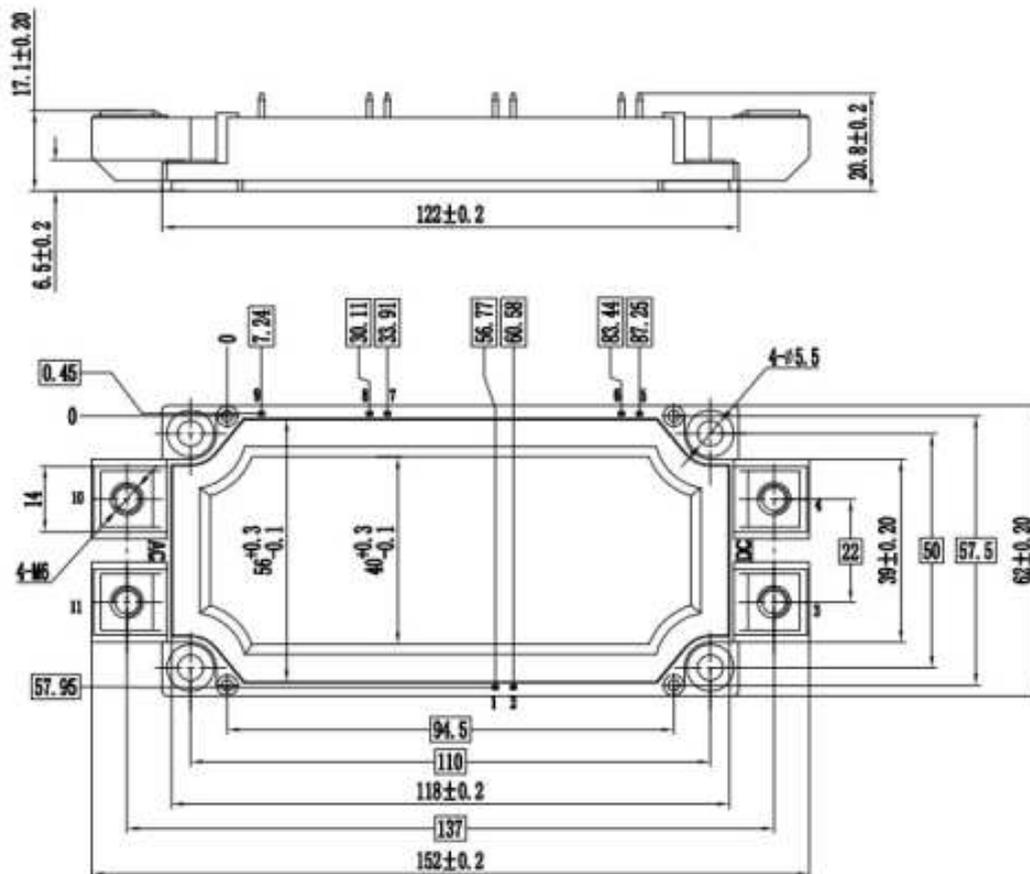


Figure 10. NTC-Themistor temperature characteristic

- Circuit diagram



- Package outlines : Dimensions in (mm)



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