

Half Bridge IGBT Module

DESCRIPTION :

- 1200V Trench / Field Stop Technology
- Low Switching Power Loss
- Positive Temperature Coefficient

TYPICAL APPLICATIONS :

- Variable-frequency Drive
- Servo
- UPS
- Inverter



$V_{CES} = 1200V$, $I_{C\ nom} = 450A$ / $I_{CRM} = 900A$

IGBT, Inverter

MAXIMUM RATINGS

Characteristic	Condition	Symbol	Value	Unit
Collector- Emitter Voltage	$T_{vj}=25^{\circ}C$	V_{CES}	1200	V
Continuous DC collector current	$T_c=100^{\circ}C$, $T_{vj\ max}=175^{\circ}C$	$I_{C\ nom}$	450	A
Repetitive peak collector current	$t_p=1ms$	I_{CRM}	900	A
Total power dissipation	$T_c=25^{\circ}C$, $T_{vj\ max}=175^{\circ}C$	P_{tot}	2250	W
Gate emitter voltage		V_{GE}	± 20	V

ELECTRICAL CHARATERISTICS

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Collector-Emitter saturation voltage $V_{GE}=15V$, $I_C=450A$ $T_{vj}=25^{\circ}C$ $V_{GE}=15V$, $I_C=450A$ $T_{vj}=125^{\circ}C$ $V_{GE}=15V$, $I_C=450A$ $T_{vj}=150^{\circ}C$	$V_{CE(SAT)}$		2.10 2.50 2.60	2.60	V
Gate-Emitter threshold voltage $I_C=17mA$, $V_{GE}= V_{CE}$ $T_{vj}=25^{\circ}C$	$V_{GE(th)}$	5.1	5.7	6.3	V
Gate charge $V_{GE} = -15V \dots +15V$	Q_G		2.19		μC
Internal gate resistor	R_{Gint}		1.60		Ω
Input capacitance $f=1\ MHz$, $V_{CE}=25V$, $V_{GE}=0V$ $T_{vj}=25^{\circ}C$	C_{ies}		34.80		nF

M450R12D6F

Reverse transfer capacitance f=1 MHz, VCE=25V, VGE=0V Tvj=25°C	C _{res}		1.30		nF
Collector-emitter cut-off current VCE=1200V, VGE=0V Tvj=25°C	I _{CES}			2	mA
Gate-emitter leakage current VCE=0V, VGE=20V Tvj=25°C	I _{GES}			200	nA
Turn-on delay time IC=450A, VCE=600 V Tvj=25°C VGE=±15 V, RG=1.8Ω Tvj=125°C (inductive load) Tvj=150°C	td _(ON)		177 199 198		ns
Rise time IC=450A, VCE=600 V Tvj=25°C VGE=±15 V, RG=1.8Ω Tvj=125°C (inductive load) Tvj=150°C	tr		66 65 66		ns
Turn-off delay time IC=450A, VCE=600 V Tvj=25°C VGE=±15 V, RG=1.8Ω Tvj=125°C (inductive load) Tvj=150°C	td _(OFF)		312 349 351		ns
Fall time IC=450A, VCE=600 V Tvj=25°C VGE=±15 V, RG=1.8Ω Tvj=125°C (inductive load) Tvj=150°C	tf		167 198 209		ns
Turn-on energy loss per pulse IC=450A, VCE=600 V Tvj=25°C VGE=±15 V, RG=1.8Ω Tvj=125°C (inductive load) Tvj=150°C	E _(ON)		11.17 14.20 16.67		mJ
Turn-off energy loss per pulse IC=450A, VCE=600 V Tvj=25°C VGE=±15 V, RG=1.8Ω Tvj=125°C (inductive load) Tvj=150°C	E _(OFF)		39.35 48.51 51.47		mJ
Short circuit (SC) data VGE ≤ 15 V, VCE=800 V VCEmax=V _{CES} -L _{sCE} ·di/dt tp≤10us, Tvj=150°C	I _{SC}		1525		A
Thermal resistance, junction to case (per IGBT)	R _{thJC}			0.066	K/W
Temperature under switching conditions	Tvj op	-40		150	°C

Diode, Inverter
MAXIMUM RATINGS

Characteristic	Condition	Symbol	Value	Unit
Repetitive peak reverse voltage	$T_{vj}=25^{\circ}\text{C}$	V_{RRM}	1200	V
Continuous DC forward current		I_F	450	A
Repetitive peak forward current	$t_p=1\text{ms}$	I_{FRM}	900	A
I^2t -value	$t_p=10\text{ms}$, $\sin 180^{\circ}$, $T_{vj}=125^{\circ}\text{C}$	I^2t	12100	A^2s

ELECTRICAL CHARACTERISTICS

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Forward voltage $I_F=450\text{A}$, $V_{GE}=0\text{V}$ $T_{vj}=25^{\circ}\text{C}$ $I_F=450\text{A}$, $V_{GE}=0\text{V}$ $T_{vj}=125^{\circ}\text{C}$ $I_F=450\text{A}$, $V_{GE}=0\text{V}$ $T_{vj}=150^{\circ}\text{C}$	V_F		2.40 2.60 2.50	2.90	V
Peak reverse recovery current $I_F=450\text{A}$, $T_{vj}=25^{\circ}\text{C}$ $-diF/dt = 6650\text{A}/\mu\text{s}$ ($T_{vj}=150^{\circ}\text{C}$) $T_{vj}=125^{\circ}\text{C}$ $V_R=600\text{V}$, $V_{GE} = -15\text{V}$ $T_{vj}=150^{\circ}\text{C}$	I_{RM}		262 344 349		A
Recovered charge $I_F=450\text{A}$, $T_{vj}=25^{\circ}\text{C}$ $-diF/dt = 6650\text{A}/\mu\text{s}$ ($T_{vj}=150^{\circ}\text{C}$) $T_{vj}=125^{\circ}\text{C}$ $V_R=600\text{V}$, $V_{GE} = -15\text{V}$ $T_{vj}=150^{\circ}\text{C}$	Q_r		18.90 41.20 41.50		μC
Reverse recovered energy $I_F=450\text{A}$, $T_{vj}=25^{\circ}\text{C}$ $-diF/dt = 6650\text{A}/\mu\text{s}$ ($T_{vj}=150^{\circ}\text{C}$) $T_{vj}=125^{\circ}\text{C}$ $V_R=600\text{V}$, $V_{GE} = -15\text{V}$ $T_{vj}=150^{\circ}\text{C}$	E_{rec}		9.93 21.76 21.85		mJ
Thermal resistance, junction to case (per diode)	R_{thJC}			0.1	K/W
Temperature under switching conditions	$T_{vj\text{ op}}$	-40		150	$^{\circ}\text{C}$

Negative temperature coefficient Thermistor (NTC-Thermistor)
ELECTRICAL CHARACTERISTICS

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Rated resistances $T_c=25^{\circ}\text{C}$, $\pm 5\%$	R_{25}		5		$\text{k}\Omega$

B-value ±2%	B _{25/50}		3375		K
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Module

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Isolation test voltage RMS, f=50Hz, t=1min	V _{ISOL}	2500			V
Internal isolation		AL ₂ O ₃			
Storage temperature	T _{STG}	-40		125	°C
Mounting torque for modul mounting	M	3		6	Nm
Weight	W		342		g

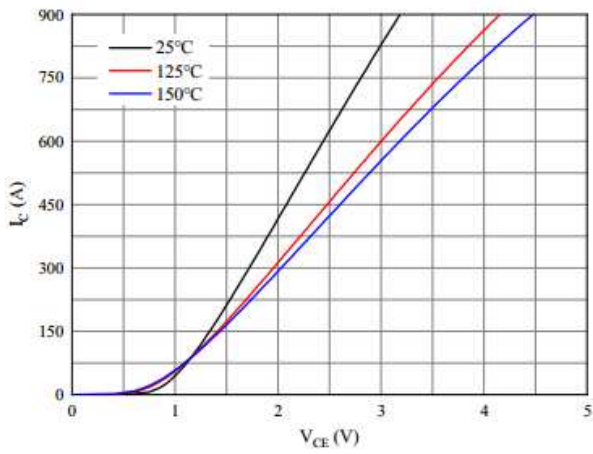


Figure 1. Typical output characteristics (VGE=15V)

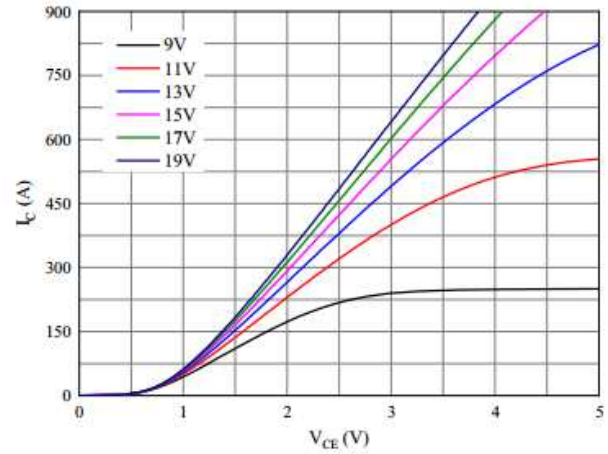


Figure 2. Typical output characteristics (TVj=150°C)

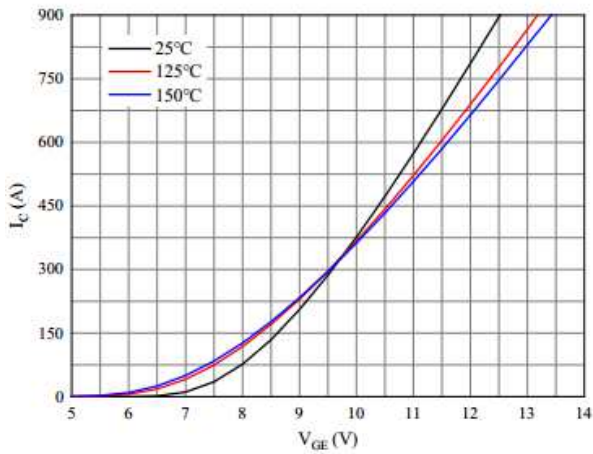


Figure 3. Typical transfer characteristic (VCE=20V)

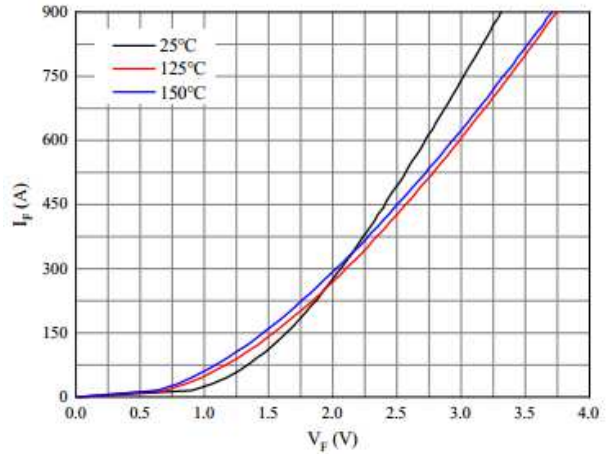


Figure 4. Forward characteristic of Diode

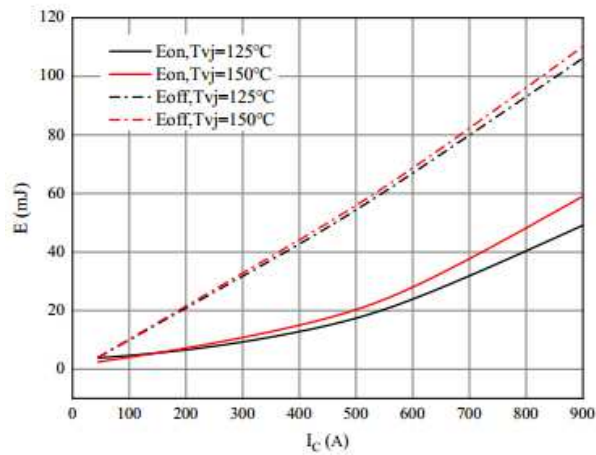


Figure 5. Switching losses of IGBT
VGE=± 15V, RGon=1.8Ω, RGoff=1.8Ω, VCE=600V

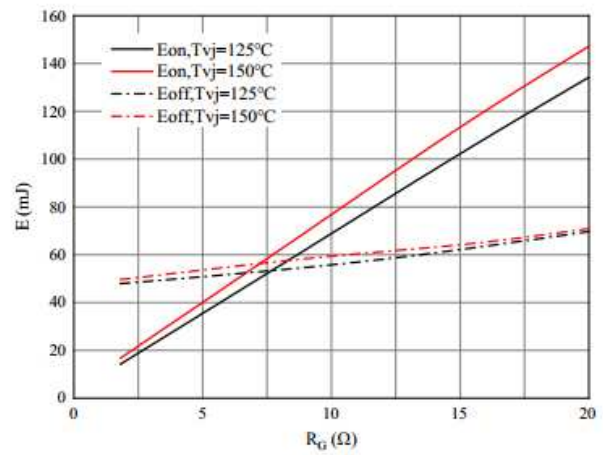


Figure 6. Switching losses of IGBT
VGE=± 15V, IC=450A, VCE=600V

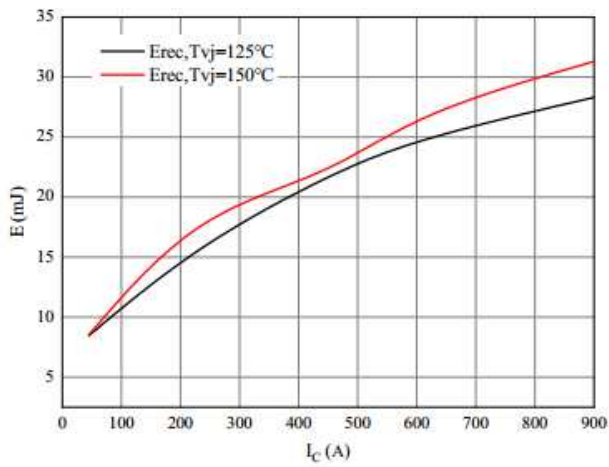


Figure 7. Switching losses of Diode
 $R_{Gon}=1.8\Omega$, $V_{CE}=600V$

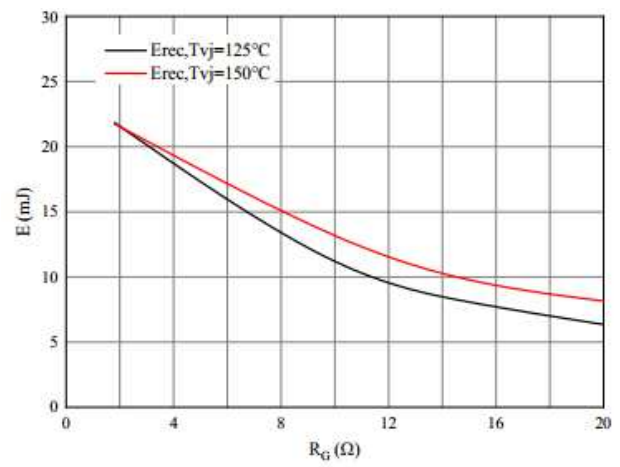


Figure 8. Switching losses of Diode
 $I_F=450A$, $V_{CE}=600V$

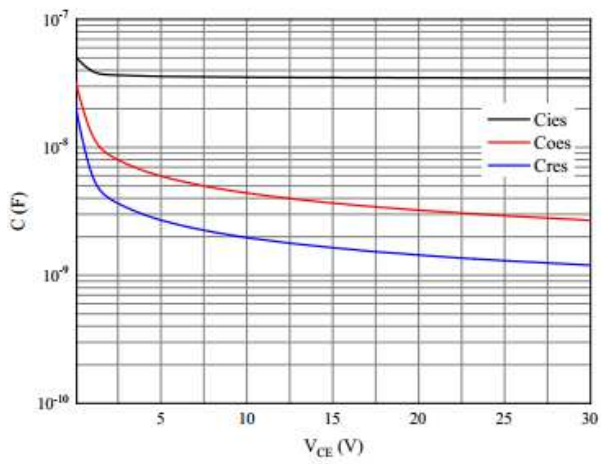


Figure 9. Capacitance characteristic

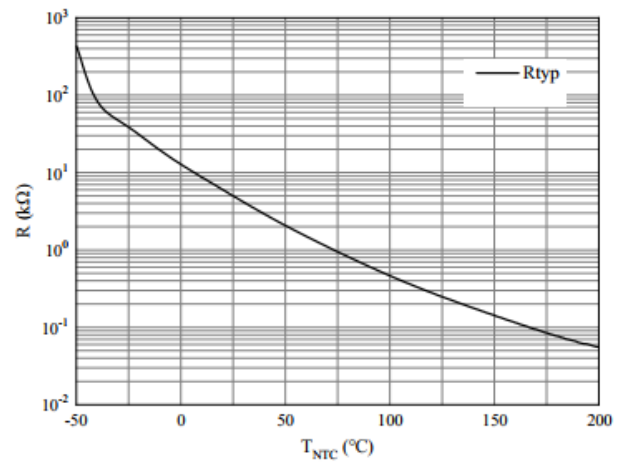
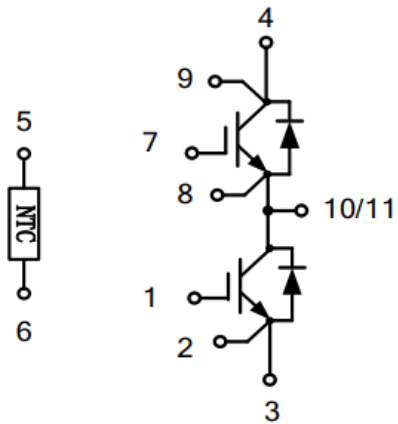
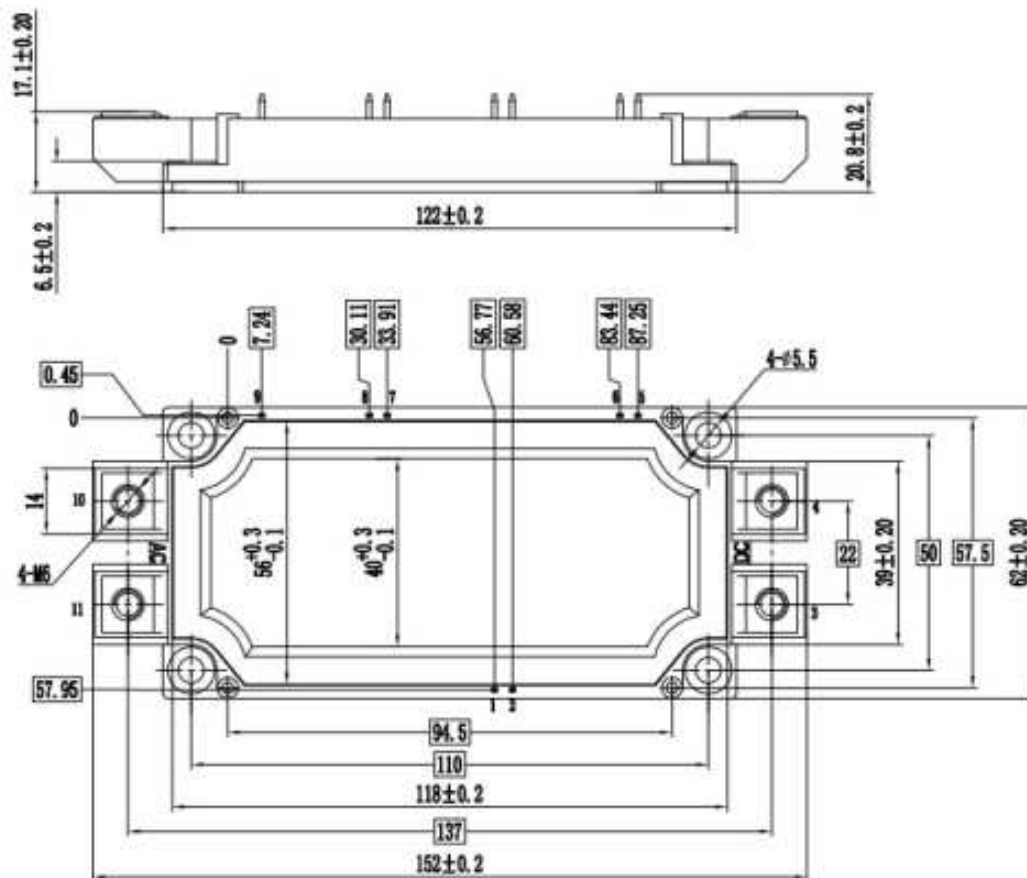


Figure 10. NTC-Themistor temperature characteristic

- Circuit diagram



- Package outlines : Dimensions in (mm)



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